

Merkur[®] Piston Rod Assembly Kit

313519D

EN

**For replacing the Piston Rod Assembly on Merkur Displacement Pumps.
For professional use only.**



Important Safety Instructions

Read all warnings and instructions in this manual and in manuals 312792 and 312794.
Save all instructions.

Kit Part Number	Pump Displacement Rod Size	Used in Merkur Displacement Pump	Rod Coating
24A643	25cc	LW025A	Ultralife™
26C704	25cc	-----	Chromex
24A644	50cc	LW050A	Ultralife
25B081	50cc	-----	Chromex
24A645	75cc	LW075A	Ultralife
25B082	75cc	LW075S	Chromex
24A646	100cc	LW100A	Ultralife
25N495	100cc	LW100C	Chromex
24A647	125cc	LW125A	Ultralife
26C705	125cc	LW125B	Chromex
24A648	150cc	LW150A	Ultralife
26C706	150cc	-----	Chromex

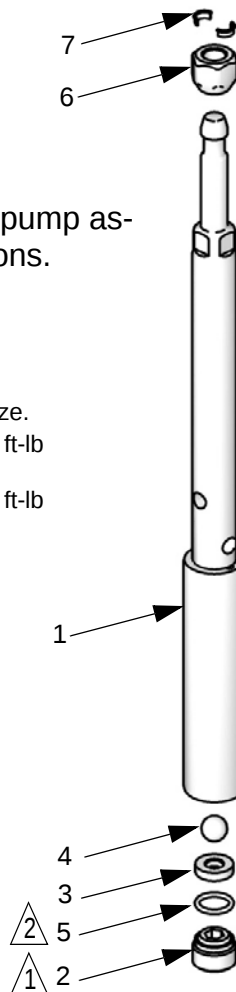
Parts Included

Ref.	Description	Qty.
1	PISTON/ROD ASSEMBLY	1
2	NUT, flow-through	1
3	SEAT, carbide	1
4	BALL, check	1
5	O-RING	1
6	NUT, coupling	1
7	COLLARS, coupling	2

See your displacement pump manual and pump assembly manual for full installation instructions.

△1 Torque varies by lower size.
 LW025A-LW050A: 58-62 ft-lb
 (78-84 N•m)
 LW075A-LW150A: 78-82 ft-lb
 (105-111 N•m)

△2 Lubricate.



*All written and visual data contained in this document reflects the latest product information available at the time of publication.
 Graco reserves the right to make changes at any time without notice.*

Original instructions. This manual contains English. MM 313519

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